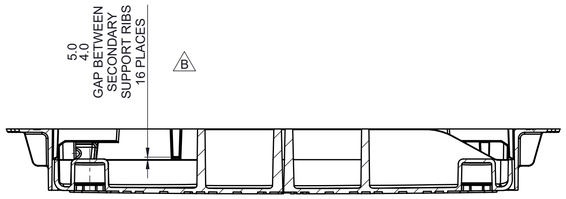
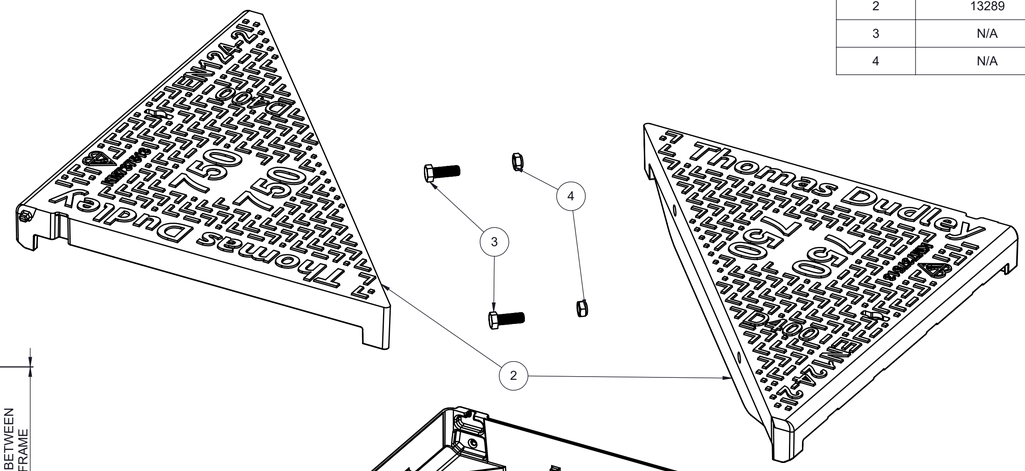
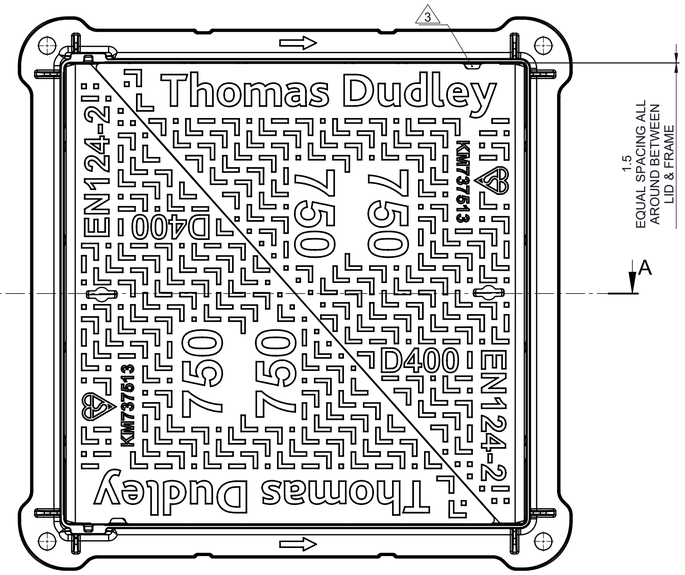
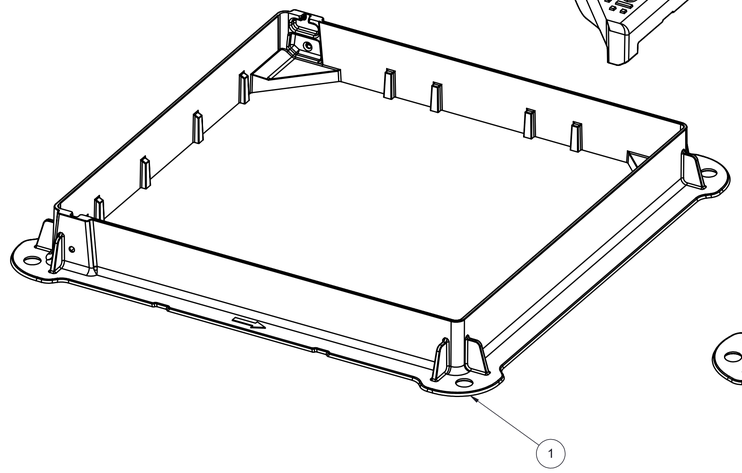
ITEM NO.	DRAWING NO.	DESCRIPTION	SIZE	QTY.
1	13290	MANHOLE FRAME D400	750 x 750 x 100	1
2	13289	MANHOLE COVER D400	750x750x100	2
3	N/A	HEX HEAD BOLT	M16 x 45	2
4	N/A	NYLOC HEX NUT	M16	2

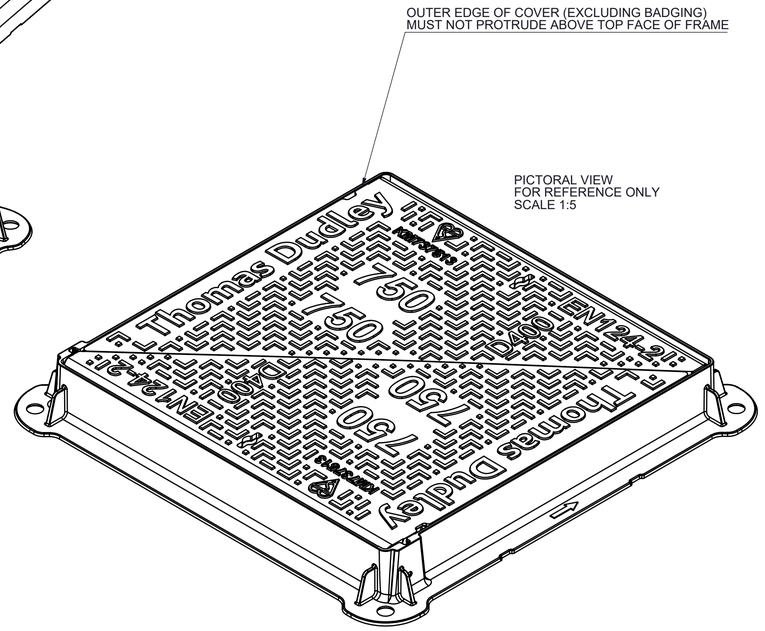


SECTION A-A

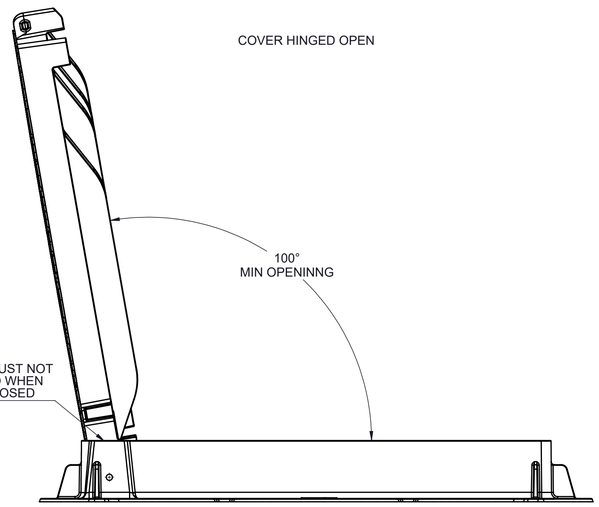




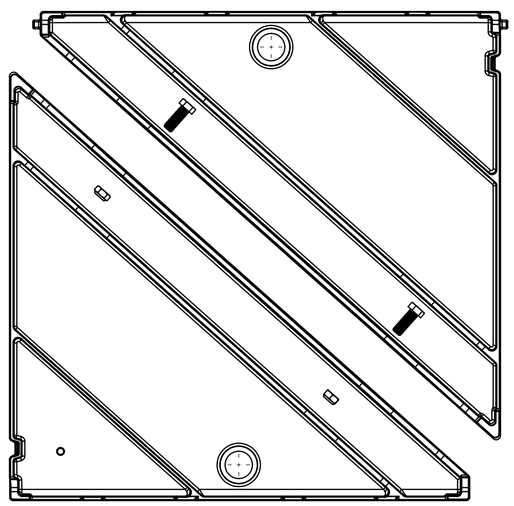




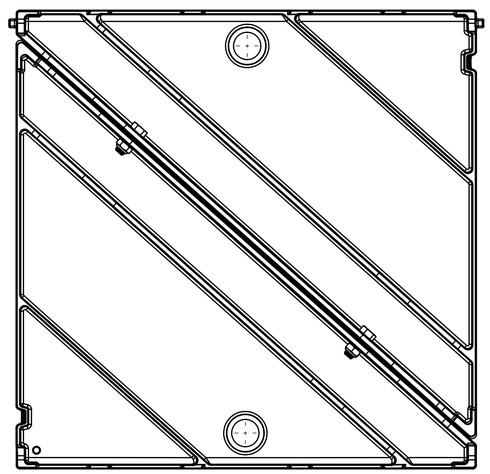
COVER HINGED OPEN



BOLT PLACEMENT



COVER TO BE ATTACHED BY HAND TIGHTENING BOLT & NUTS



GENERAL NOTES:
1. CAST SURFACE FINISH: FINE CAST WITH BLACK ANTI-CORROSIVE FINISH
2. COMPONENT WEIGHT: 84.8Kg
3. GENERAL WALL THICKNESS: N/A
4. GENERAL DRAFT ANGLE UNLESS STATED OTHERWISE: N/A
5. COMPONENT TO BE UNDISTORTED
6. GATES TO BE REMOVED, COMPONENT TO BE FREE FROM SHARP EDGES, BURRS, INCLUSIONS AND POROSITY
7. ALL DIMENSIONS RELATE TO FINISHED COMPONENT
8. REFER TO ASSOCIATED 3D FILE (13288 750 x 750 x 100 D400 Double Triangular MC&F) FOR FULL COMPONENT SHAPE AND DATA
9. ANY ALTERNATIVES TO DRAWING SPECIFICATION WILL NEED TO BE APPROVED BY THOMAS DUDLEY LTD

FSUCFC330929	REFER TO COMPONENT	REFER TO COMPONENT
PART No.	MATERIAL	APPLIED FINISH & COLOUR

CC	MC	FLANGE, KM & KEYWAYS CHANGED	17/11/25	C
CC		SIDE SUPPORT GAP INCREASED	23/09/20	B
CL	CC	WEIGHT AMENDED	14/01/20	A
CL	CC	SLOT ADDED	07/03/19	3
CC	HM	HINGE CHANGED TO LIFT OUT VERSION.	29/11/17	2
HM	CC	TOOLING ISSUE	21/02/17	1
MOD	CHK	MODIFICATION	DATE	ISS

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A1 LINEAR TOLERANCE: ISO8062-3:2007 TO CT-9 UNLESS SPECIFIED ON DRAWING

DIMENSIONS IN mm DO NOT SCALE

DRAWN	CHECKED	SHEET
H MISTRY	C CORBETT	1 of 1
DATE	DATE	SCALE
21/02/2017	21/02/2017	1:5

PROJECT: TD MANHOLE COVERS & FRAMES

DESCRIPTION: DOUBLE TRIANGULAR MC&F 750 x 750 x 100 D400

DRG No.	ISSUE
13288	C