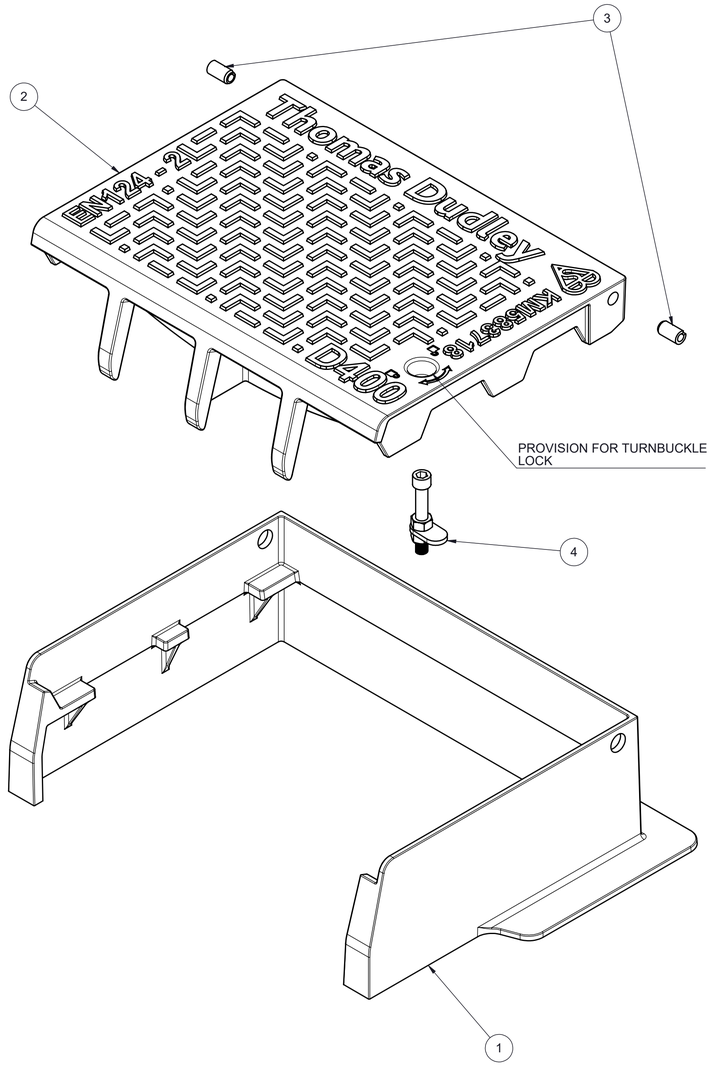
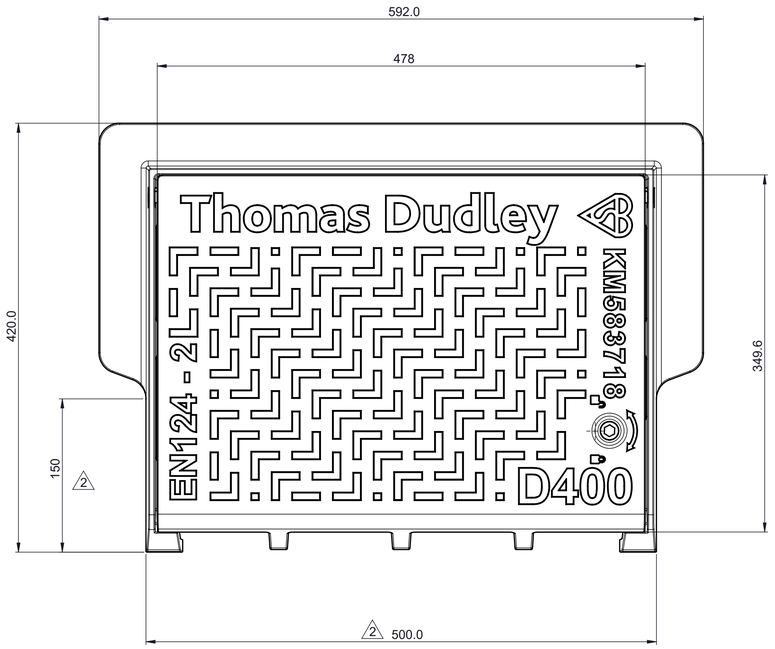
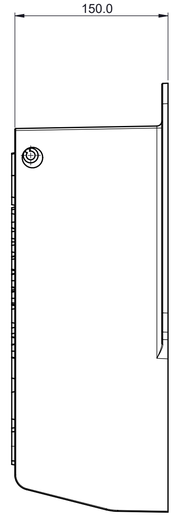
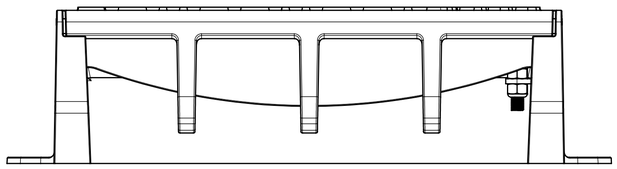
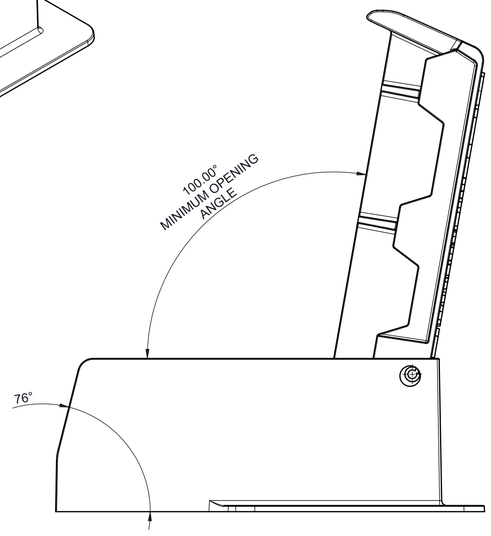
ITEM NO.	DRAWING No	DESCRIPTION	SIZE	QTY.	Un-Locked/QTY.
1	13705	KERB DRAIN FRAME	500 WIDE	1	1
2	13704	KERB DRAIN COVER	500 WIDE	1	1
3	14073	TENSION PIN	Ø14 x 26mm	2	2
4		TURNBUCKLE LOCK	KERBDRAIN	1	-

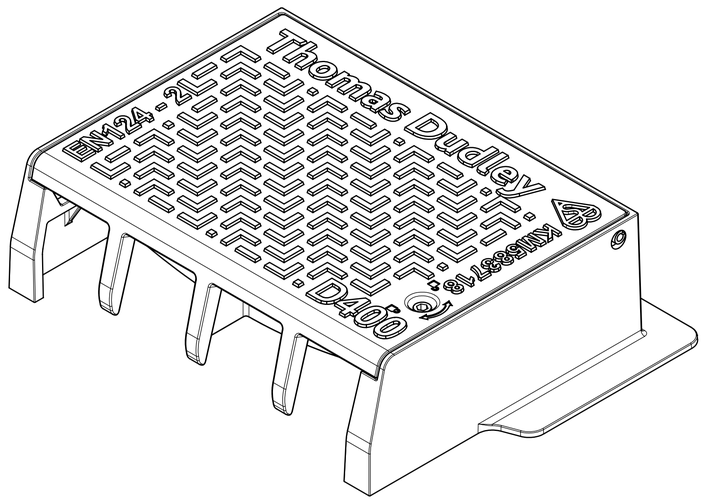












GENERAL NOTES:
1. CAST SURFACE FINISH: FINE CAST
2. COMPONENT TO BE UNDISTORTED
3. GATES TO BE REMOVED, COMPONENT TO BE FREE FROM SHARP EDGES, BURRS, INCLUSIONS AND POROSITY
4. ALL DIMENSIONS RELATE TO FINISHED COMPONENT
5. REFER TO ASSOCIATED 3D FILE (13706 Kerb Drain 500) FOR FULL COMPONENT SHAPE AND DATA

TBC	DUCTILE IRON 500/7	AQUABOND PRIMER AC500 MATT BLACK 60 MICRON
PART No.	MATERIAL	APPLIED FINISH & COLOUR

CDC	HM	RADIUS REMOVED FROM REAR EDGE OF COVER TO PREVENT HEEL TRAP. HOLE IN FRAME SLOTTED TO PREVENT CLASH WHEN OPENING COVER.	21/05/18	4
CDC	HM	ANGLE OF FINGERS ALTERED.	14/02/18	3
CDC	HM	WIDTH ALTERED. 2 TEETH REMOVED. BADGING ALTERED. FLANGE POSITION ALTERED.	13/02/18	2
CDC	HM	FIRST ISSUE	20/10/17	1
MOD	CHK	MODIFICATION	DATE	ISS

Thomas Dudley Ltd.
P.O.Box 28, Birmingham New Road
Dudley, West Midlands, DY1 4SN
Telephone: 0121 530 7000
www.thomasdudley.co.uk

This document and any design incorporated in it is the property of Thomas Dudley Ltd.
It is strictly confidential and must used only for the purpose for which it is supplied and expressly authorised.
Reproduction, manufacture or communication to third parties, in whole or part without prior written authorisation is strictly prohibited and is an infringement of Thomas Dudley Ltd's copyright and/or design right.
Other intellectual property rights may also subsist in any part of this document or design or invention incorporated within them.
Please contact Thomas Dudley Ltd for further information.

A1
DIMENSIONS IN mm
DO NOT SCALE

LINEAR TOLERANCE:
ISO8062-3:2007 TO CT-9
UNLESS SPECIFIED ON DRAWING

DRAWN	CHECKED	SHEET
C CORBETT	H MISTRY	1 of 1
DATE	DATE	SCALE
20/10/2017	20/10/2017	1:3

PROJECT
UTILITY CASTINGS

DESCRIPTION
KERB DRAIN

DRG No.	ISSUE
13706	4