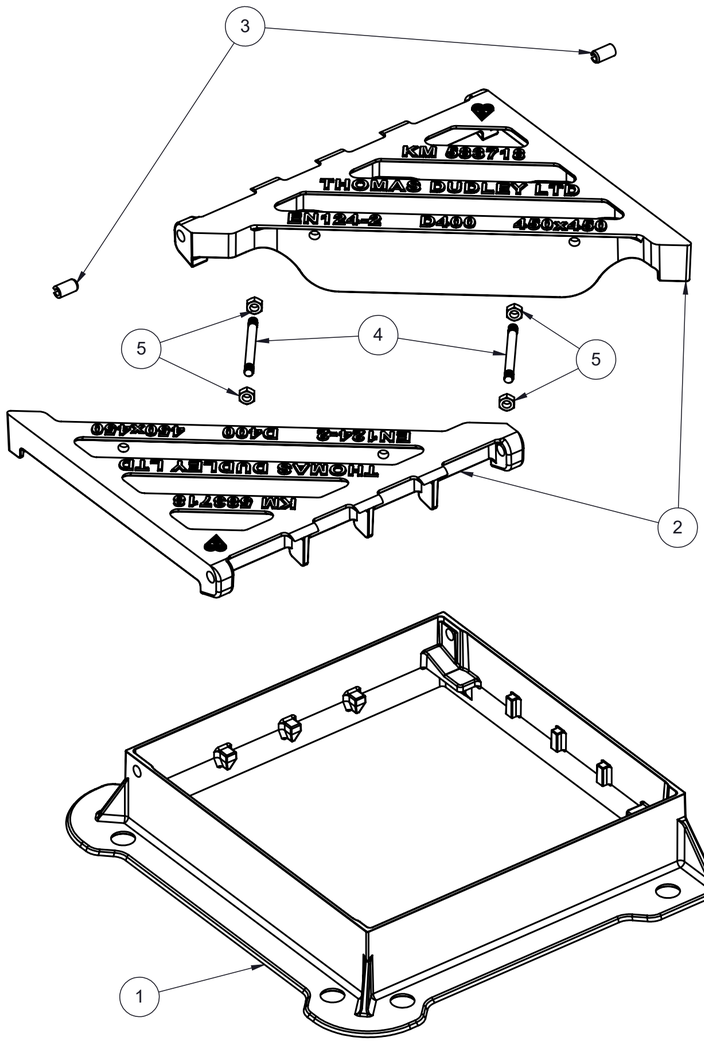
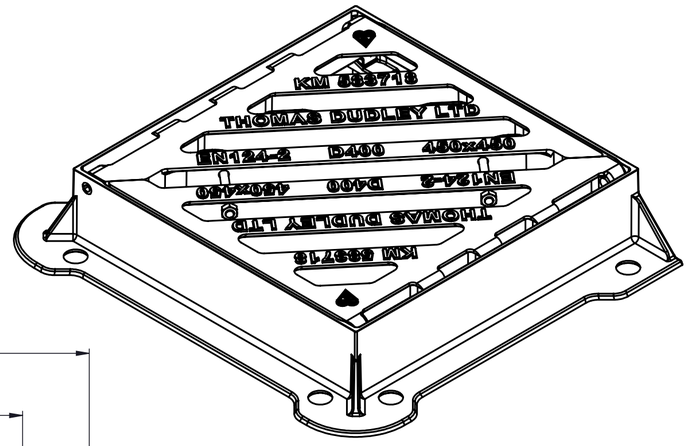
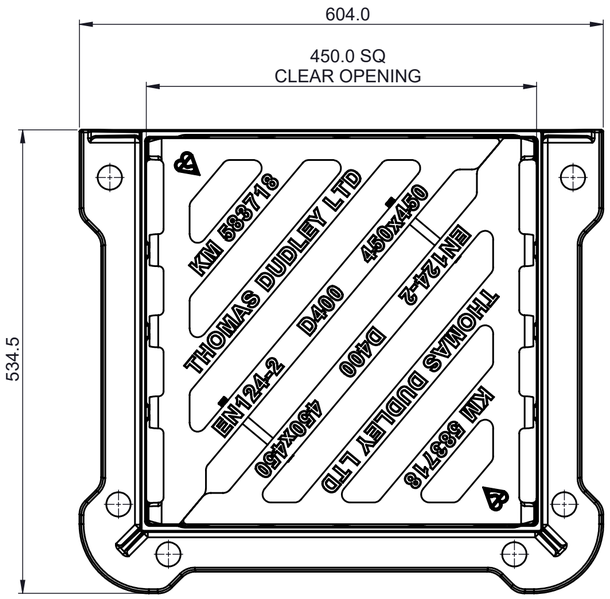
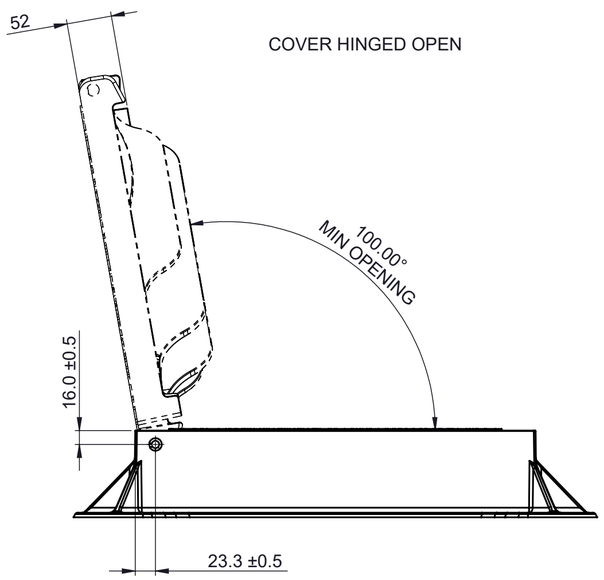
ITEM NO.	DRAWING NO.	DESCRIPTION	SIZE	QTY.
1	13846	FRAME DOUBLE TRIANGULAR D400	450 x 450 x 100	1
2	13845	GRATE DOUBLE TRIANGULAR D400	450 x 450 TD BADGED	2
3	14073	TENSION PIN	Ø14 x 26mm	2
4	13333	THREADED ROD	M10 x 105mm	2
5	N/A	HEX NUT	M10	4





PICTORAL VIEW
FOR REFERENCE ONLY
SCALE 1:5





NOTES:

1. DEPTH OF INSERTION 52MM
2. SOLID FLANGES
3. HINGED AS STANDARD
4. WATERWAY AREA - 900cm²
5. HINGE PINS MUST BE AN INTERFERENCE FIT WITH BOTH GRATE AND FRAME. GRATE SHOULD REMAIN OPEN WHEN LIFTED TO 45°

FDRDRC331307	REFER TO COMPONENT	REFER TO COMPONENT
PART NO.	MATERIAL	APPLIED FINISH & COLOUR

CDC	CL	WATERWAY AREA ADDED	20/03/19	B
CDC	HM	FIRST ISSUE	04/04/18	A
MOD	CHK	MODIFICATION	DATE	ISS

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A2

DIMENSIONS IN mm
DO NOT SCALE

LINEAR TOLERANCE:
ISO8062-3:2007 TO CT-9
UNLESS SPECIFIED ON DRAWING

DRAWN	CHECKED	SHEET
H MISTRY	H MISTRY	1 of 2
DATE	DATE	SCALE
04/04/2018	04/04/2018	1:5

PROJECT
UTILITY CASTINGS

DESCRIPTION
DOUBLE TRIANGULAR GRATE AND FRAME D400 450 x 450 x 100

DRG No.	ISSUE
13844	B