UTILITY PRODUCTS

UTILITY CASTINGS HANDBOOK

ACCESS COVERS AND GULLY GRATES



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THOMAS DUDLEY

Thomas Dudley Utility Products Profile

At Thomas Dudley Utility Products, we're proud to be one of the UK's leading manufacturers of cast iron and steel utility products. From access covers and gratings to surface boxes and recessed trays, our extensive range is designed and engineered right here in the UK.

As part of the long-established Thomas Dudley Group, we bring over 100 years of design and manufacturing experience to every product we deliver.

Operating from a 12-acre site in Dudley, our integrated facility includes:

- A 130,000 sq. ft. covered warehouse
- A dedicated quality suite with full EN124 load testing capabilities
- In-house 3D scanning and material testing
- Office space with a multi-room conference & training centre

Our advanced testing equipment applies forces up to 999kN, ensuring compliance with all EN124 load classes—plus an additional 10% for added assurance. Every product is tested with precision using digitally controlled systems and simulation software to meet the highest standards.

Load testing is just a small part of Thomas Dudley's quality suite additional facilities include 3D scanning to check and confirm dimensional accuracy, material micro-structure testing to ensure the material grade and structure is correct, metal flow simulation software and many other processes to guarantee our quality is second to none.

Our in-house design and technical team uses 3D CAD/CAM and FEA simulation tools to support the development of robust, high-performance castings.

OUTSTANDING SERVICE, ASSURED QUALITY...

Our sucess has been built upon the ability to deliver outstanding service by working with our customers.

FINDING THE PRODUCTS YOU NEED

If you cannot find what you are looking for please call us on

0121 521 2500

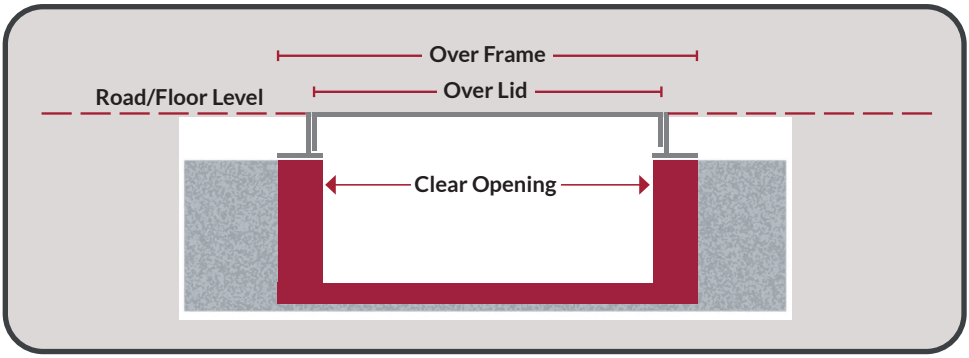
or email us at

utilitysales@thomasdudley.co.uk

and we'll be happy to help.

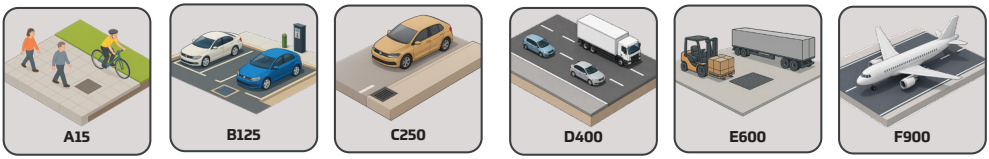
Finding The Right Product

Cover and frame designs vary between manufacturers and are frequently updated, making it difficult to replace a damaged or missing lid with one from another supplier. In most cases, finding a replacement lid that fits an existing frame can be challenging.
To ensure the correct product is selected, we work with the clear opening size. This refers to the dimensions of the opening that needs to be covered, such as the hole in a cover slab or the internal measurement of a brick or plastic chamber. While lid and frame dimensions may differ between manufacturers, the clear opening size remains the consistent and most important measurement.
For gully grates, please provide the dimensions of the gully pot you intend to use so that we can recommend the correct size.



Load Classes

The below table explains how weight loadings work however if you are still unsure of what you need then please give us a call and we will be happy to help and talk through your requirements with you.



A15	Areas which can only be used by pedestrians and cyclists.
B125	Footways, pedestrian and comparable areas, car parks or car parking decks.
C250	For gully tops installed in the area of kerbside channels of roads which when measured from the kerb edge, extend a maximum of 0.5m into the carriageway and a maximum of 0.2m into the footway.
D400	Carriageways of roads (including pedestrian streets), hard shoulders and parking areas, for all types of road vehicles.
E600	Areas imposing high wheel loads, e.g. docks, aircraft pavements.
F900	Areas imposing particularly high wheel loads, e.g. aircraft pavements.

B125 & C250 YARD GULLY GRATINGS



CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	STYLE	UN-LOCKED CODE	LOCKED CODE
225 x 225	3 - SIDE	50	242CM²	N/A	FLAT	333009	334558
225 x 225	3 - SIDE	50	244CM²	N/A	DISHED	332131	334559
300 x 300	3 - SIDE	50	400CM²	TYPE T	FLAT	333615	334560
300 x 300	3 - SIDE	50	402CM²	TYPE T	DISHED	332133	334561



CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	STYLE	UN-LOCKED CODE	LOCKED CODE
225 x 225	3 - SIDE	50	239CM²	N/A	FLAT	333613	334562
225 x 225	3 - SIDE	50	236CM²	N/A	DISHED	333611	334563
300 x 300	3 - SIDE	50	403CM²	TYPE T	FLAT	333584	334564
300 x 300	3 - SIDE	50	399CM²	TYPE T	DISHED	332798	334565

C250 GRATINGS



CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	STYLE	UN-LOCKED CODE	LOCKED CODE
340 x 310	3 - SIDE	75	602CM²	Type T	FLAT	373681	374684

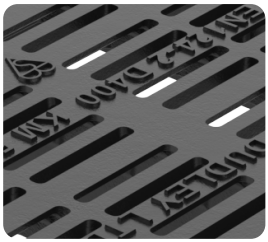
D400 GRATINGS - SINGLE PIECE



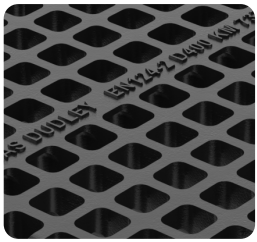
CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	STYLE	UN-LOCKED CODE	LOCKED CODE
365 x 310	3 - SIDE	100	400CM²	TYPE T	FLAT	373682	374682
390 x 315	4 - SIDE	100	730CM²	TYPE S	FLAT	378904	379613
390 x 315	4 - SIDE	100	740CM²	TYPE S	DISHED	378905	379614

*All gratings are hinged as standard

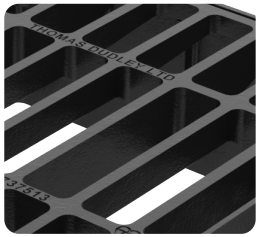
CLEAR OPENING MM	TYPE	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	STYLE	UNLOCKED CODE	LOCKED CODE
420 x 420	GRATE & FRAME	3 - SIDE	100	900CM²	TYPE S	FLAT	330826	375546
420 x 420	GRATE & FRAME	3 - SIDE	150	900CM²	TYPE S	FLAT	373601	375071
420 x 420	PEDESTRIAN MESH	3 - SIDE	100	517CM²	TYPE T	FLAT	374284	379220
420 x 420	PEDESTRIAN MESH	3 - SIDE	150	517CM²	TYPE T	FLAT	374471	376308
420 x 420	INCREASED WATERWAY	3 - SIDE	100	1243CM²	TYPE R	FLAT	378906	379615
420 x 420	INCREASED WATERWAY	3 - SIDE	150	1243CM²	TYPE R	FLAT	379218	379616
430 x 370	GRATE & FRAME	3 - SIDE	100	815CM²	TYPE S	FLAT	373683	374766
430 x 370	GRATE & FRAME	3 - SIDE	150	815CM²	TYPE S	FLAT	375810	379617
430 x 370	PEDESTRIAN MESH	3 - SIDE	100	500CM²	TYPE T	FLAT	375490	375798
430 x 370	PEDESTRIAN MESH	3 - SIDE	150	500CM²	TYPE T	FLAT	375812	379618
450 x 450	INCREASED WATERWAY	3 - SIDE	100	1430CM²	TYPE R	FLAT	379600	379619
450 x 450	CYCLE FRIENDLY	3 - SIDE	100	1030CM²	TYPE R	FLAT	379610	379621



PEDESTRIAN MESH
Slim slots for heel-safe pedestrian areas.



CYCLE FRIENDLY
Square holes to prevent cycle tyre hazards



INCREASED WATERWAY
Higher waterway area for quicker drainage

D400 GRATINGS - DOUBLE TRIANGULAR



CLEAR OPENING MM	TYPE	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	UN-LOCKED CODE	LOCKED CODE
420 x 420	GRATE & FRAME	3 - SIDE	100	716CM²	TYPE S	330828	333692
450 x 450	GRATE & FRAME	3 - SIDE	100	900CM²	TYPE R	373654	379188
450 x 450	GRATE & FRAME	3 - SIDE	150	900CM²	TYPE R	373776	374316
600 x 600	INCREASED WATERWAY	3 - SIDE	100	2500CM²	TYPE P	N/A	376570
600 x 600	INCREASED WATERWAY	4 - SIDE	100	2500CM²	TYPE P	N/A	333018
600 x 600	INCREASED WATERWAY	4 - SIDE	150	2500CM²	TYPE P	N/A	334575

*All gratings are hinged as standard

E600 GRATINGS - DOUBLE TRIANGULAR



CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	UNLOCKED CODE	LOCKED CODE
600 x 600	4 - SIDE	150	1048CM²	TYPE R	N/A	334326
450 x 450	4 - SIDE	150	724CM²	TYPE S	372077	379620

F900 GRATINGS - DOUBLE TRIANGULAR



CLEAR OPENING MM	FLANGE DESIGN	DEPTH MM	WATERWAY	CD526 GRATING TYPE	UNLOCKED CODE	LOCKED CODE
600 x 600	4 - SIDE	150	1048CM²	TYPE R	N/A	334327
450 x 450	4 - SIDE	150	724CM²	TYPE S	372078	374911

B125 COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
300 x 300	368 x 368	40	378907
320 DIA	410 DIA	50	334390
450 x 450	518 x 518	40	378908
450 DIA	550 DIA	40	373655
600 x 450	662 x 512	40	378909
600 x 600	668 x 668	40	378910
600 DIA	700 x 700	75	330944
675 x 675	737 x 737	40	378911
750 x 600	818 x 668	40	330939
750 x 750	811 x 811	40	330936
900 x 600	968 x 668	40	330938
900 x 900	968 x 968	40	330937
1200 x 1200	1296x1296	50	378912
1220 x 675	1307x762	50	374894

*All gratings are hinged as standard

C250 COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
450 x 450	518 x 518	75	379597
600 x 450	662 x 512	75	379598
600 x 600	668 x 668	75	379599

D400 SINGLE PIECE COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	SNAP LOCK	CODE
600 dia Circular Flange	768 x 750	100	✔	370717
600 dia Square Flange	767 x 682	100	✔	333015

D400 HINGED DOUBLE TRIANGULAR COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
450 x 450	600 x 600	100	373656
600 x 450	750 x 600	100	330987
600 x 600	750 x 750	100	330823
600 x 600	750 x 750	150	330926
675 x 675	825 x 825	100	330927
675 x 675	825 x 825	150	330928
750 x 600	904 x 753	100	330940
750 x 600	915 x 764	150	379665
750 x 750	900 x 900	100	330929
750 x 750	900 x 900	150	376697
900 x 600	1054 x 753	100	330941
900 x 600	1060 x 760	150	379666
900 x 900	1050 x 1050	100	330930
900 x 900	1050 x 1050	150	376698

D400 DROP-IN DOUBLE TRIANGULAR COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	COVER OR GRATE	CODE
450 x 450	574 x 574	100	2 PART COVER	376691
450 x 450	574 x 574	150	2 PART COVER	376693
600 x 600*	740 x 740	100	2 PART COVER	334623
600 x 600*	740 x 740	150	2 PART COVER	334619
675 x 675*	815 x 815	100	2 PART COVER	334625
675 x 675*	815 x 815	150	2 PART COVER	334621
1220 x 675*	1370 x 830	100	4 PART COVER	373775
1220 x 675*	1370 x 830	150	4 PART COVER	372034
1220 x 675	1370 x 830	150	4 PART GRATE - 5140cm² WATERWAY	372035



4-PART COVER



4-PART GRATE

*SW & FW badge options available from stock on 600x600, 675x675 & 1220x675 Covers

CD534 RANGE DROP-IN DOUBLE TRIANGULAR COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	LOAD CLASS	STANDARD CODE	FW BADGE CODE	SW BADGE CODE
600 x 600	800 x 800	100	D400	376625	378385	378384
600 x 600	800 x 800	150	D400	376626	378611	378610
675 x 675	875 x 875	100	D400	376627	378387	378386
675 x 675	875 x 875	150	D400	376628	378613	378612
1220 x 675	1420 x 880	100	D400	376694	378617	378616
1220 x 675	1420 x 880	150	D400	376695	378615	378614
600 x 600	850 x 850	150	E600	378592	N/A	N/A
675 x 675	925 x 925	150	E600	376696	N/A	N/A

E600 HINGED DOUBLE TRIANGULAR COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
450 x 450	600 x 600	150	334401
600 x 600	750 x 750	150	334324
675 x 675	830 x 830	150	334325

F900 HINGED DOUBLE TRIANGULAR COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
450 x 450	600 x 600	150	334402
600 x 600	700 x 750	150	334275
675 x 675	830 x 830	150	334323
900 x 900	1054 x 1051	150	334828

D400 HINGED MULTI-PART COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
900 x 600	1050 x 755	100	375109
900 x 600	1050 x 755	150	375443
1000 x 1000	1150 x 1150	100	330931
1200 x 900	1350 x 1050	100	330932
1200 x 1200	1350 x 1350	100	330933
1220 x 675	1370 x 825	100	330942
1220 x 675	1370 x 825	150	330943
1200 x 750	1350 x 902	100	372757
1500 x 1500	1655 x 1650	100	378658

E600 HINGED MULTI-PART COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
1000 x 1000	1150 x 1150	150	334398
1200 x 900	1350 x 1050	150	334413
1200 x 1200	1350 x 1350	150	333019
1500 x 750	1650 x 900	150	333020
1500 x 900	1650 x 1050	150	333017
1500 x 1500	1650 x 1650	150	332368
1830 x 675	1980 x 825	150	332162

F900 HINGED MULTI-PART COVERS



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
1000 x 1000	1155 x 1150	150	334399
1200 x 900	1350 x 1055	150	334414
1200 x 1200	1355 x 1350	150	334400
1500 x 900	1650 x 1050	150	372032
1500 x 1500	1650 x 1650	150	372033
1830 x 675	1980 x 830	150	334583

D400 KERBDRAIN COVER & FRAME



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	LOCKED	CODE
480 x 350	592 x 420	150	✔	374322

GRIPFIX 135AN, 225AN & 300AN GRADE A SURFACE BOXES







GRADE	CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	BADGE	CODE
135AN	165 x 165	245 x 245	100	W	377528
135AN	165 x 165	245 x 245	100	CATV	334331
135AN	165 x 165	245 x 245	100	G	377529
135AN	165 x 165	245 x 245	100		377527
135AN	165 x 165	245 x 245	100	SV	377530
135AN (SLOTTED)	165 x 165	245 x 245	100	SV	371307
135AN (SLOTTED)	165 x 165	245 x 245	100	CATV	331668
135AN (SLOTTED)	165 x 165	245 x 245	100		334329
225AN	230 x 230	307 x 307	100	GAS	377570
225AN	230 x 230	307 x 307	100		377536
225AN	230 x 230	307 x 307	100	W	377567
225AN	230 x 230	307 x 307	100	SV	376574
300AN	302 x 302	381 x 381	100		375575
300AN	302 x 302	381 x 381	100	W	375578
300AN	302 x 302	381 x 381	100	GAS	375574
300AN	302 x 302	381 x 381	100	SV	375577

D400/GRADE A SURFACE BOXES





GRADE	TYPE	CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	BADGE	CODE
D400	6274	380 x 230	536 x 385	100	WO	377159
D400	6274	380 x 230	536 x 385	100	SV	377160
D400	6274	380 x 230	536 x 385	100	WATER	377161
D400	6274	380 x 230	536 x 385	100	METER	377158
D400	6274	380 x 230	536 x 385	100	FH	377164
D400	6274	380 x 230	536 x 385	100	AV	377163
D400	6274	380 x 230	536 x 385	100		377162
D400	6270	380 x 230	536 x 385	125	SV	375394
D400	6270	380 x 230	536 x 385	125	METER	377152
D400	6270	380 x 230	536 x 385	125	WATER	375515
D400	6270	380 x 230	536 x 385	125	WO	375514
D400	6270	380 x 230	536 x 385	125	AV	377562
D400	6270	380 x 230	536 x 385	125		375390
D400	6270	380 x 230	536 x 385	125	FH	375393
D400		430 x 280	534x 384	100		377539
D400		430 x 280	534x 384	100	AV	377579
D400		430 x 280	534x 384	100	SV	377573
D400		430 x 280	534x 384	100	W	379219
D400		430 x 280	534x 384	100	FH	377568

BOUNDARY BOXES



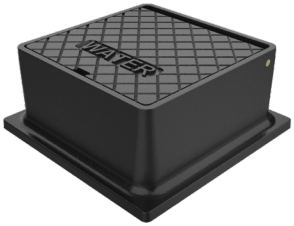
GRADE	CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	SPIGOT DEPTH MM	BADGE	CODE
B (6150/135)	150 x 140	187 x 187	60	30	WATER	317563
B (6150/135)	150 x 140	187 x 187	60	30	BB	334264
B (6150/150)	144 DIA	201 x 201	60	30	WATER	317157
B (6150/180)LF	184 DIA	240 x 240	60	30	WATER	324403
B (6150/180)	184 DIA	240 x 240	60	45	WATER	319996
B (6153/190)	197 x 190	271 x 271	75	-		370227
B (6153/190)	197 x 190	271 x 271	75	-	WATER	319998
B (6153/190)	197 x 190	271 x 271	75	-	GAS	370675

TYPE A COATED SURFACE BOXES



CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	BADGE	CODE
152 x 127	202 x 170	75		316447
152 x 127	202 x 170	75	W	322591 (LOCKED)
152 x 127	202 x 170	75	W	314996

D6110 STOP TAP BOXES
BS5834 Grade C



DIMENSION			DEPTH	BADGE	CODE
PATTERN	MM	INCHES	MM		CODE
HINGED LID	114 x 114	4½ x 4½ x 3	76	W	317269
HINGED & LOCKED LID	114 x 114	4½ x 4½ x 3	76	W	324763
HINGED LID	127 x 127	5 x 5 x 4	102	W	313223
HINGED LID	127 x 127	5 x 5 x 4	102	GAS	373076
HINGED & LOCKED LID	127 x 127	5 x 5 x 4	102	W	370855
HINGED LID	152 x 152	6 x 6 x 3	76	G	324311
HINGED LID	152 x 152	6 x 6 x 3	76	WATER	319994
HINGED WITH LUGS	152 x 152	6 x 6 x 3	76	WATER	313797
HINGED & LOCKED LID	152 x 152	6 x 6 x 3	76	WATER	326111
HINGED LID ROUND FLANGE	152 x 152	6 x 6 x 3	76	WATER	322437

100B2S MEDIUM DUTY SURFACE BOXES



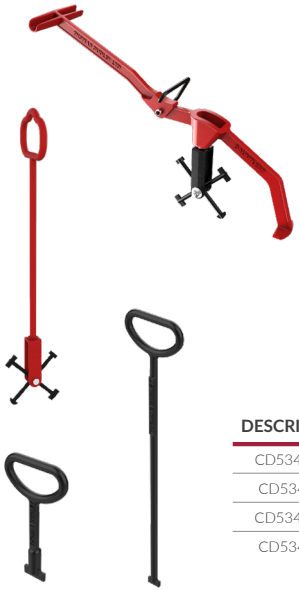
CLEAR OPENING MM	OVER FRAME MM	DEPTH MM	CODE
127 x 80	180 x 180	75	319627

100C1H PLASTIC SURFACE BOXES
BS5834 Grade C



DIMENSION			DEPTH	CODE
PATTERN	MM	INCHES	MM	CODE
"W" BLACK LID	135 x 119	5 3/16 x 4 11/16	75	313629

LIFTING TOOLS

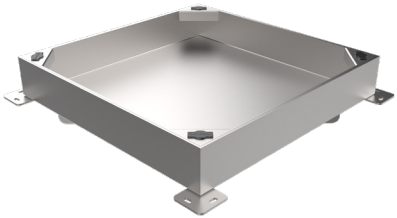


DESCRIPTION	CODE
HYDRAFOLD LIFTING TOOL	323293
HYDRAFOLD 4 HEAD KEYWHEEL	319826

DESCRIPTION	CODE
530MM LONG HANDLE	313100

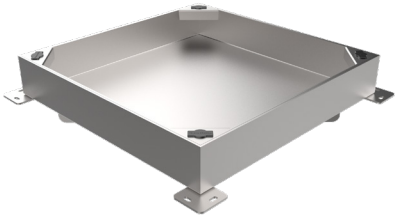
DESCRIPTION	LENGTH MM	SHAFT DIA MM	KEY SIZE MM	CODE
CD534 SMALL - SHORT HANDLE	200	12	25x6	379204
CD534 SMALL - LONG HANDLE	500	12	25x6	379205
CD534 LARGE - SHORT HANDLE	200	20	40x6	379206
CD534 LARGE - LONG HANDLE	500	20	40x6	379207

10T GALVANISED STEEL RECESSED COVER & FRAME



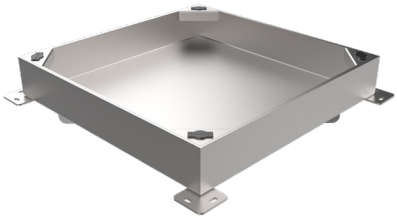
CLEAR OPENING MM	OVER FRAME MM	OVERALL MM	RECESS DEPTH MM	OVERALL DEPTH MM	CODE
300 x 300	360 x 360	440 x 440	80	90	375512
300 x 300	360 x 360	440 x 440	100	110	375472
300 DIA	360 x 360	440 x 440	80	90	379046
300 DIA	360 x 360	440 x 440	100	110	379048
450 x 450	510 x 510	590 x 590	80	90	375511
450 x 450	510 x 510	590 x 590	100	110	375471
450 DIA	510 x 510	590 x 590	80	90	379047
450 DIA	510 x 510	590 x 590	100	110	379049
600 x 450	660 x 510	740 x 590	80	90	375510
600 x 450	660 x 510	740 x 590	100	110	375470
600 x 600	660 x 660	740 x 740	80	90	375509
600 x 600	660 x 660	740 x 740	100	110	375429

25T GALVANISED STEEL RECESSED COVER & FRAME



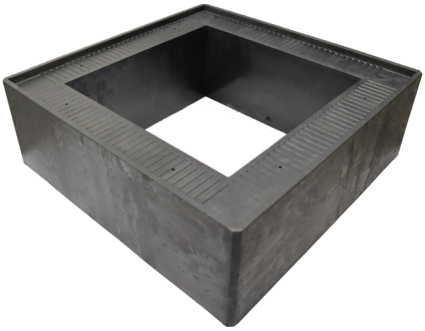
CLEAR OPENING MM	OVER FRAME MM	OVERALL MM	RECESS DEPTH MM	OVERALL DEPTH MM	CODE
300 x 300	360 x 360	440 x 440	100	110	379119
450 x 450	510 x 510	590 x 590	100	110	379120
600 x 600	660 x 660	740 x 740	100	110	379121
675 x 675	735 x 735	815 x 815	100	110	379122
1220 x 675	1280 x 735	1360 x 815	100	110	379123

40T GALVANISED STEEL RECESSED COVER & FRAME



CLEAR OPENING MM	OVER FRAME MM	OVERALL MM	RECESS DEPTH MM	OVERALL DEPTH MM	CODE
300 x 300	360 x 360	440 x 440	100	110	379124
450 x 450	510 x 510	590 x 590	100	110	379125
600 x 600	660 x 660	740 x 740	100	110	379126
675 x 675	735 x 735	815 x 815	100	110	379127
1220 x 675	1280 x 735	1360 x 815	100	110	379128

DURAFIX D400 CHAMBER SECTIONS



CLEAR OPENING MM	OVERALL MM	OVERALL DEPTH MM	CODE
150 x 150	230 x 230	150	379147
170 x 170	300 x 300	150	379150
230 x 230	360 x 360	150	379152
300 x 300	430 x 430	150	379153
380 x 230	510 x 360	150	379154
430 x 280	560 x 410	150	379156
430 x 280	560 x 410	50	379160
430 x 280	560 x 410	25	379157
430 x 280 Chamber Base	560 x 410	40	379158
450 x 450	580 x 580	150	379162
600 x 450	780 x 630	150	379163
600 x 600	780 x 780	150	379164
675 x 675	860 x 860	150	379165
750 x 450	930 x 630	150	379451
750 x 600	930 x 780	150	379166
750 x 750	930 x 930	150	379167
900 x 600	1100 x 800	150	379452
900 x 900	1100 x 1100	150	379454
1200 x 675	1400 x 875	150	379458
1000 x 1000	1200 x 1200	150	379456
1200 x 1200	1400 x 1400	150	379462

LOCKING & BADGING

Locking is available on the majority of our gratings and covers, providing a theft deterrent or additional security for restricting unwanted access to cables and equipment. We can also offer Torx-Pin screw options for additional security.

Our standard badging options include of SW, FW, METER & GAS among others, these laser cut steel badges offer a quick and cost effective solution to your badging requirements. We can also offer bespoke badging within our size parameters on a longer lead time.

Please contact us for more details on-

0121 521 2500

or email us at

utilitysales@thomasdudley.co.uk

DO YOU NEED SOMETHING ELSE?

We have many other products in our range so please call and enquire with whatever requirements you have and we will be happy to advise futher.

THE THOMAS DUDLEY UTILITY PRODUCTS DIFFERENCE
A UNIQUELY FLEXIBLE, PEOPLE DRIVEN ORGANISATION

Thomas Dudley Utility Products is part of Thomas Dudley Foundry Ltd, a UK foundry operating for over 100 years in the heart of the Black Country. Backed by the successful Thomas Dudley Group, we're able to call upon unrivalled expertise in the design, development & manufacture of castings.

- We are a family owned and managed business
- We have an experienced and award winning management team
- We invest heavily in the latest technology
- Exceptional quality control is employed throughout our business
- We take advantage of advanced processes to offer assured casting integrity
- Our products comply 100% with British Standards
- We provide a financially stable source of supply
- We have instilled a customer driven culture and approach
- Our foundry expertise allows us to work with our manufacturing partners to ensure our products meet the highest standards.

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